

Fsc-2a group P parameter description

Serial number	explain	Default value	Company
P--1	Lead	10	mm
P--2	to subdivide	25	200pulse
P--3	Forward rotation speed	50	mm/s
P--4	Acceleration	200	mm/s ²
P--5	deceleration	200	mm/s ²
P--6	trip	100	mm
P--7	Start direction in automatic mode 0: first reversal 1: first forward rotation	0: first reversal	
P--8	Control mode: Fsc-2a this parameter is invalid	0	
P--9	Slave address: For 485 communication, application range: 1-255	1	
P-10	Arrival delay Used for pause delay after reaching the point in automatic mode Range: 0-999999	1000	ms
P-11	Quick stop deceleration It is used to stop the deceleration when touching the limit switch	5000	Mm/s ²

P-12	Deceleration mode 0: stop immediately 1: deceleration stop	1	
P-13	485 Baud rate 0: 2400 1: 4800 2: 9600 3: 19200 4: 38400 5: 57600 6: 115200	6	
P-14	232 Baud rate (not available) is the same as 485 baud rate	6	
P-15	Reverse speed	50	mm/s
P-16	Zero return direction	1	
	1: forward return to zero 2: reverse return to zero		
P-17	Zero return speed	10	mm/s
P-18	Zero return acceleration and deceleration	300	mm/s ²
P-19	Return to zero and fall off distance	5	mm
P-20	Reset timeout	10000	ms
P-21	Software negative limit	200	mm
P-22	Software positive limit	200	mm
P-23	Software limit enable 0: soft limit not enabled 1: enable soft limit	0	

P-24	Number of cycles Used for the number of cycles in automatic mode 3 0: infinite loop 1-9999999: corresponding running times	0	
P-25	Input0 function 1:	1	
P-26	Input1 function	2	
P-27	The input2 function	9	
P-28	The key function on the remote control is the same as above	3	
P-29	The key down function of the remote control is the same as above	4	
P-30	The function of remote control stop key is the same as above	10	
P-31	Rotational speed It is used to set the speed of the controller. Generally, the speed can be set	0	r/min